Technical Data Sheet

Versollan™ RU 2205-1

Thermoplastic Elastomer

Key Characteristics

Product Description

Versollan™ RU 2205-1 is the first of a new class of high performance, injection moldable TPU alloys developed to offer a rubbery feel and appearance, reduced cycle times, combined with the performance properties associated with TPUs.
New Product. Commercial specifications have not been established.

- Bonds to PC, ABS, PC/ABS, and Copolyester
- Excellent Abrasion Resistance
- Fast Set Up Rates During Processing
- Matte Finish
- Rubbery, Soft Touch Feel
- Very Good Oil Resistance

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	• South America
Features	• Good Abrasion Resistance	• Oil Resistant	
Uses	• Consumer Applications • Furniture	• Overmolding • Power/Other Tools	• Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.16	1.16 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/2.16 kg	7.0 g/10 min	7.0 g/10 min	
200°C/5.0 kg	67 g/10 min	67 g/10 min	
Molding Shrinkage - Flow	0.010 to 0.015 in/in	1.0 to 1.5 %	ASTM D955
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Stress [2, 3]			ASTM D412
100% Strain, 73°F (23°C)	380 psi	2.62 MPa	
300% Strain, 73°F (23°C)	610 psi	4.21 MPa	
Tensile Strength [2, 3] (Break, 73°F (23°C))	2000 psi	13.8 MPa	ASTM D412
Tensile Elongation [2, 3] (Break, 73°F (23°C))	710 %	710 %	ASTM D412
Tear Strength	270 lbf/in	47.3 kN/m	ASTM D624
Compression Set (73°F (23°C), 22.0 hr)	34 %	34 %	ASTM D395B
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Durometer Hardness (Shore A, 10 sec)	65	65	ASTM D2240
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Brittleness Temperature [4]	-88.6 °F	-67.0 °C	ASTM D746
Fill Analysis	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Apparent Viscosity			ASTM D3835
392°F (200°C), 11200 sec^-1	14.1 Pa·s	14.1 Pa·s	

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Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	125 to 130 °F	51.7 to 54.4 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Suggested Max Regrind	20 %	20 %
Rear Temperature	335 to 370 °F	168 to 188 °C
Middle Temperature	355 to 390 °F	179 to 199 °C
Front Temperature	375 to 410 °F	191 to 210 °C
Nozzle Temperature	375 to 420 °F	191 to 216 °C
Processing (Melt) Temp	370 to 410 °F	188 to 210 °C
Mold Temperature	70.0 to 90.0 °F	21.1 to 32.2 °C
Back Pressure	0.00 to 125 psi	0.00 to 0.862 MPa
Screw Speed	75 to 125 rpm	75 to 125 rpm

Injection Notes

Color concentrates with EVA or LDPE carrier are most suitable for coloring Versollan™ RU 2205-1. Typical letdown ratios are 50:1 to 25:1 - loading levels should be as low as possible to minimize the effect on adhesion. A high color match consistency can be obtained by the use of precolored compounds available from GLS. Concentrates based on PVC should not be used. The final determination of color concentrate suitability should be determined by customer trials.

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

Regrind levels up to 20% can be used with Versollan™ RU 2205-1 with minimal property loss, provided that the regrind is free of contamination. To minimize losses during molding, the melt temperature should remain as low as possible. The final determination of regrind effectiveness should be determined by the customer.

Versollan™ RU 2205-1 should not be left in the barrel for extended idle periods (greater than 5 minutes).

Suggested Dewpoint: -40°F

Injection Speed: 0.5 to 2 in/sec
1st Stage - Boost Pressure: 300 to 700 psi
2nd Stage - Hold Pressure: 30% of Boost
Hold Time (Thick Part): 4 to 10 sec
Hold Time (Thin Part): 1 to 3 sec

Notes

[1] Typical values are not to be construed as specifications.

[2] Die C

[3] 2 hr

[4] Thickness = 1.91mm
Conditioned for 40hrs at 23C at 50% RH

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