

GEON® Rigid M3500

GEON Performance Solutions - Rigid Polyvinyl Chloride

Thursday, November 2, 2023

General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Impact Modifier		
Features	• General Purpose	• Impact Modified	
Uses	• Appliances • Business Equipment	• Construction Applications • Electrical/Electronic Applications	• General Purpose • Telecommunications
Appearance	• Opaque		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.36	1.36	ASTM D792
Spiral Flow	28.0 in	71.1 cm	
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus ²	370000 psi	2550 MPa	ASTM D638
Tensile Strength ² (Yield)	6700 psi	46.2 MPa	ASTM D638
Tensile Elongation ² (Break)	50 %	50 %	ASTM D638
Flexural Modulus	360000 psi	2480 MPa	ASTM D790
Flexural Strength	10300 psi	71.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
32°F (0°C), 0.125 in (3.18 mm), Injection Molded	1.0 ft·lb/in	53 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	12 ft·lb/in	640 J/m	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	80	80	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.250 in (6.35 mm)	163 °F	72.8 °C	
66 psi (0.45 MPa), Annealed, 0.250 in (6.35 mm)	171 °F	77.2 °C	
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	160 °F	71.1 °C	
264 psi (1.8 MPa), Annealed, 0.250 in (6.35 mm)	167 °F	75.0 °C	
RTI Elec (0.12 in (3.0 mm))	203 °F	95.0 °C	UL 746B
RTI Imp (0.12 in (3.0 mm))	185 °F	85.0 °C	UL 746B
RTI Str (0.12 in (3.0 mm))	203 °F	95.0 °C	UL 746B

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Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	<ul style="list-style-type: none"> • V-0 • 5VA 	<ul style="list-style-type: none"> • V-0 • 5VA 	UL 94

Processing Information

Injection	Nominal Value (English)	Nominal Value (SI)
Processing (Melt) Temp	390 to 410 °F	199 to 210 °C

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)

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