

GEON® Rigid M3900

GEON Performance Solutions - Rigid Polyvinyl Chloride

Thursday, November 2, 2023

General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Impact Modifier		
Features	• General Purpose	• High Flow	• Impact Modified
Uses	• Appliances • Business Equipment	• Construction Applications • Electrical/Electronic Applications	• General Purpose • Telecommunications
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.33	1.33	ASTM D792
Spiral Flow	35.0 in	88.9 cm	
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus ²	330000 psi	2280 MPa	ASTM D638
Tensile Strength ² (Yield)	5500 psi	37.9 MPa	ASTM D638
Tensile Elongation ² (Break)	60 %	60 %	ASTM D638
Flexural Modulus	330000 psi	2280 MPa	ASTM D790
Flexural Strength	9500 psi	65.5 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
0°F (-18°C), 0.125 in (3.18 mm), Injection Molded	4.0 ft·lb/in	210 J/m	
32°F (0°C), 0.125 in (3.18 mm), Injection Molded	11 ft·lb/in	590 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	14 ft·lb/in	750 J/m	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	75	75	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.250 in (6.35 mm)	160 °F	71.1 °C	
66 psi (0.45 MPa), Annealed, 0.250 in (6.35 mm)	171 °F	77.2 °C	
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	158 °F	70.0 °C	
264 psi (1.8 MPa), Annealed, 0.250 in (6.35 mm)	163 °F	72.8 °C	
RTI Elec	194 °F	90.0 °C	UL 746B
RTI Imp	185 °F	85.0 °C	UL 746B
RTI Str	194 °F	90.0 °C	UL 746B

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Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.4 mm), ALL)	• V-0 • 5VB	• V-0 • 5VB	UL 94
CSA Flammability ³			
59.0 mil (1.50 mm)	V-0	V-0	
75.2 mil (1.91 mm)	5VB	5VB	

Processing Information

Injection	Nominal Value (English)	Nominal Value (SI)
Processing (Melt) Temp	390 to 410 °F	199 to 210 °C

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)

³ All Colors

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