

GLS 466-018 NATURAL

Thermoplastic Elastomer

Key Characteristics

Product Description

GLS 466-018 is customized for consumer markets, including kitchenware, toys, personal and infant care related applications. And the compound is formulated based on hydrogenated styrenic block copolymers (SEBS).

General

Material Status	• Proprietary and/or Private
Regional Availability	• Asia Pacific
Agency Ratings	• FDA ¹
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ²

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	0.980	0.980	ASTM D792
Molding Shrinkage - Flow	8.0E-3 to 0.014 in/in	0.80 to 1.4 %	ASTM D955
Molding Shrinkage - Across Flow	7.0E-3 to 0.013 in/in	0.70 to 1.3 %	ASTM D955
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ^{3, 4} (Yield, 73°F (23°C))	1120 psi	7.70 MPa	ASTM D412
Tensile Elongation ^{3, 4} (Break, 73°F (23°C))	750 %	750 %	ASTM D412
Compression Set (73°F (23°C))	26 %	26 %	ASTM D395
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 10 sec)	70	70	ASTM D2240
Fill Analysis	Typical Value (English)	Typical Value (SI)	Test Method
Apparent Viscosity			ASTM D3835
392°F (200°C), 11200 sec ⁻¹	7.49 Pa·s	7.49 Pa·s	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Suggested Max Regrind	20 %	20 %
Rear Temperature	330 to 370 °F	166 to 188 °C
Middle Temperature	350 to 380 °F	177 to 193 °C
Front Temperature	370 to 440 °F	188 to 227 °C
Nozzle Temperature	360 to 420 °F	182 to 216 °C
Processing (Melt) Temp	380 to 440 °F	193 to 227 °C
Mold Temperature	60 to 100 °F	16 to 38 °C

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Injection Notes

Color concentrates with polypropylene (PP), ethylene vinyl acetate (EVA), or low density polyethylene (PE) carriers are most suitable for coloring GLS 466-018. Improved color dispersion can be achieved by using higher melt flow concentrates (with a melt flow from 25 - 40 g/10 min). Typical loadings for color concentrates are 1% to 5% by weight. Concentrates based on PVC should not be used. The final determination of color concentrate suitability should be determined by customer trials.

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

Regrind levels up to 20% can be used with GLS 466-018 with minimal property losses, provided that the regrind is free of contamination. To minimize losses during molding, the melt temperature should be as low as possible. The final determination of regrind effectiveness should be determined by the customer.

GLS 466-018 has excellent melt stability. Maximum residence times may vary, depending on the size of the barrel. Generally, the barrel should be emptied if it is idle for periods of 8 - 10 minutes or longer.

Drying is not Required

Notes

¹ Contact GLS Thermoplastic Elastomers for a copy of the FDA Compliance letter

² Typical values are not to be construed as specifications.

³ Die C

⁴ 2 hr

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